



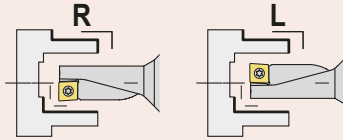
AKKO **A** **EK** **R** - **D2.25** x **20**

Q **C** **.** **.** **10** **T3** **04**

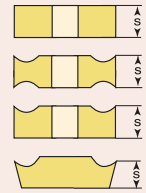
2 Kesiş Stili / Cutter Style / Werkzeugtyp

EK : Ekonomik Kesici / Economic Cutting
Multifunktionales Dreh- und Bohrwerkzeug

3 Kesme Yönu / Cutting Direction / Halterausführung

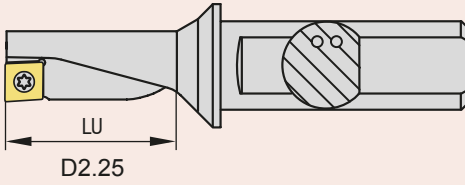


11 Kalınlık / Thickness / Dicke

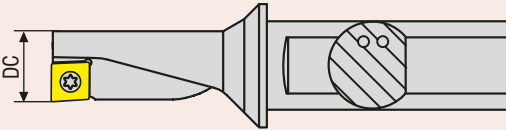


01	s = 1.59
T1	s = 1.98
02	s = 2.38
T2	s = 2.78
03	s = 3.18
T3	s = 3.97
04	s = 4.76
05	s = 5.56
06	s = 6.35
07	s = 7.94
09	s = 9.52

4 Delme Derinliği / Drilling Depth / Bohrtiefe



5 Takım Çapı / Tool Diameter / Werkzeugdurchmesser

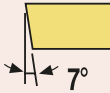


6 Uç Şekli / Insert Form / Plattenform



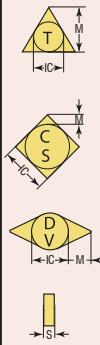
Q

7 Serbest Uç Açısı / Clearance Angle of Insert / Freiwinkel der Wendeschneidplatte



C

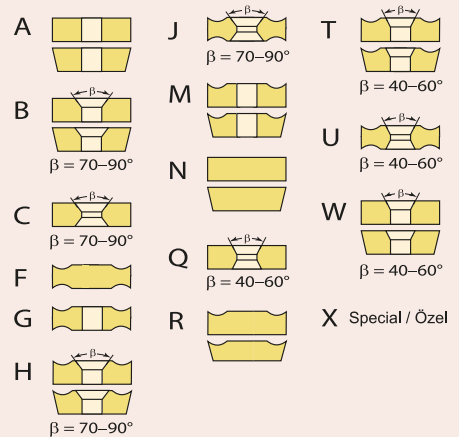
8 Toleranslar / Tolerance Classes / Toleranzen



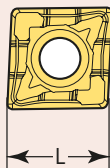
	IC	M	S
A	± 0.025	± 0.005	± 0.025
C	± 0.025	± 0.013	± 0.025
E	± 0.025	± 0.025	± 0.025
F	± 0.013	± 0.005	± 0.025
G	± 0.025	± 0.025	± 0.130
H	± 0.013	± 0.013	± 0.025
J	± 0.05-0.15	± 0.005	± 0.025
K	± 0.05-0.15	± 0.013	± 0.025
L	± 0.05-0.15	± 0.025	± 0.025
M	± 0.05-0.15	± 0.08-0.20	± 0.130
N	± 0.05-0.15	± 0.08-0.20	± 0.025
U	± 0.08-0.25	± 0.13-0.38	± 0.130

IC : Daire Ölçüsü / Inscribed Circle
M : Şekle Göre / Refer to Figure
S : Kalınlık / Thickness

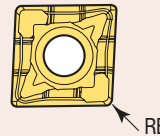
9 Uç Tipi / Type of Insert / Plattenform



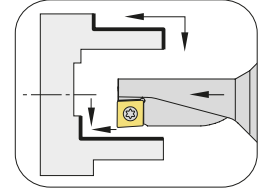
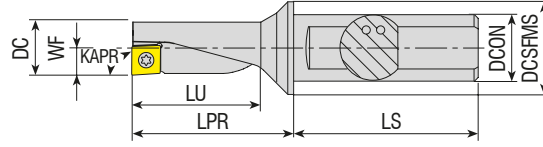
10 Kesme Kenar Uzunluğu / Cutting Edge Length / Schneidkantenlänge



12 Köşe Konfigürasyonu / Corner Radius / Eckenradius

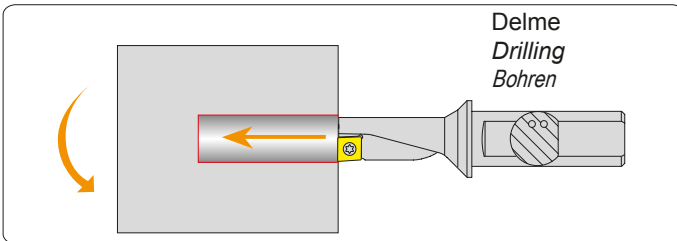
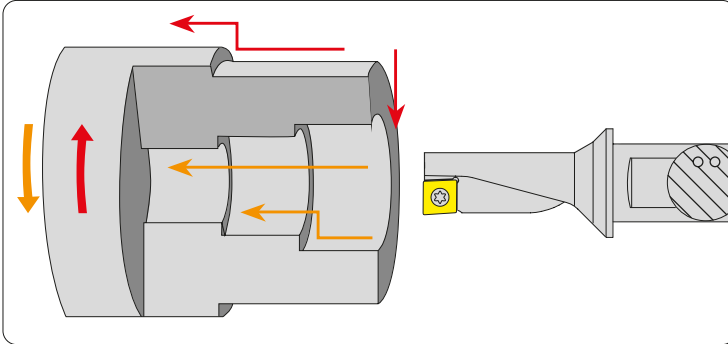


01	RE=0.1	12	RE=1.2
02	RE=0.2	16	RE=1.6
04	RE=0.4	24	RE=2.4
08	RE=0.8		

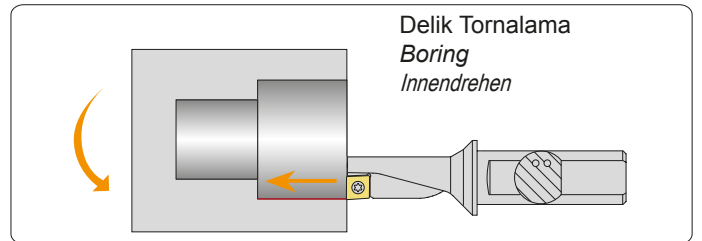


Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager		Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)							Kesici Uç Insert Wendeschneidplatte	Yedek Parçaları / Spare Parts / Ersatzteile	
	R	L	DC	DCON	DCSFMS	LU	LPR	LS	WF		Sıkma Vidası Screw Schraube	Tork Anahtar Torx Key Torx-Schlüssel
AEKR/L-D2.25X10 QC.. 050204	●	●	10	12	16	22.5	27.5	42	5	QC.. 050204	3006-M2x4	80-T06
AEKR/L-D2.25X12 QC.. 060204	●	●	12	16	20	27	33	45	6	QC.. 060204	3007-M2.2x5	80-T07
AEKR/L-D2.25X14 QC.. 070304	●	●	14	16	20	31.5	38	45	7	QC.. 070304	3008-M2.5x6	80-T08
AEKR/L-D2.25X16 QC.. 080304	●	●	16	20	25	36	44	50	8	QC.. 080304	3008-M3x6	80-T08
AEKR/L-D2.25X20 QC.. 10T304	●	●	20	25	32	45	55	56	10	QC.. 10T304	4015-M3.5x9	80-T15
AEKR/L-D2.25X25 QC.. 130408	●	●	25	32	40	56.5	69	60	12.5	QC.. 130408	4020-M4.5x10	80-T20
AEKR/L-D2.25X32 QC.. 170508	●	●	32	32	50	72	88	60	16	QC.. 170508	4020-M4.5x12	80-T20

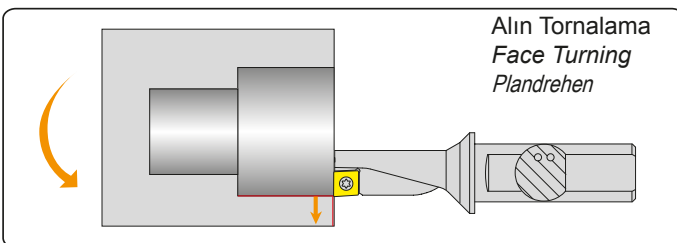
R: Sağ / Right / Rechts L: Sol/Left/Links



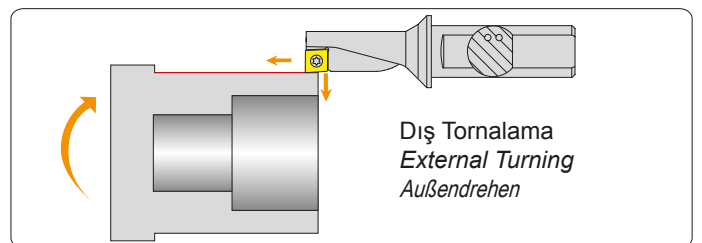
Delme
Drilling
Bohren



Delik Tornalama
Boring
Innendrehen



Alın Tornalama
Face Turning
Plandrehen



Diş Tornalama
External Turning
Außendrehen